Work Order ID 55518 January 19, 2010 2:37:36 PM Item ID: D4022-5 Setup Start **Revision ID:** Stop Thermal Switch Item Name: **Start Qty: 10.00 Start Date:** 1/19/10 **Cust Item ID:** Required Date: 1/22/10 Req'd Qty: 10.00 **Customer:** Reference: Run Start **Tooling: Approvals:** Date: Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Reject Set Up/ Draw Draw Plan Accept Description **Work Center ID** Qty **Run Hours** Number Rev. Code Qty Number **Draw Nbr Revision Nbr** D4022 100 0.00 0.00 1002-4 Purchasing Memo Purchasing Purchase part as per Dwg D4022

110

Packaging Packaging

Memo

Receive & Inspect for Damage & Mat'l Certs

Part #: 1006847 Possible Supplier: Farnell Material release note required

0.00

0.00

10-2-5 5/

Stamp

Page 1

ĭ

Item ID:

D4022-5

Accept



Setup Start



**Revision ID:** 

Thermal Switch Item Name:

January 19, 2010 2:37:36 PM

1/19/10 **Start Date:** Required Date: 1/22/10 **Start Qty: 10.00** 

Req'd Qty: 10.00

**Cust Item ID: Customer:** 

Draw

Number

Reference:

Approvals:

**Process Plan:** 

Date:

Tooling:

0.00

0.00

0.00

Date:

Start Run

Reject

Qty

Number Stamp

QC: \_\_\_\_

Date:

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Draw

Rev.

Plan

Code

Stop

Reject

Stop

Insp.

Sequence ID/ **Work Center ID** 

120

Operation Description

QC6- Inspect dimensions to drawing

Memo

2) Siderles

Accept

Qty

Quality Control

130

Packaging

Packaging

140

QC

Quality Control

Identify as per dwg & Stock Location:

Memo

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

B 10/06/14

10/06/15 9 MF 219

**Picklist Print** 

January 19, 2010 2:36:51 PM

Work Order ID: 55518

Parent Item: D4022-5

Parent Item Name: Thermal Switch

Comments:

IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

**Start Date: 1/19/10** Start Qty: 10.00

Required Date: 1/22/10

Page 1

Status

Required Qty: 10.00

Date

Issued

Replacement Mfg/ Component Item ID/ Bin Primary Last Route Unit of Qty on Remaining Qty Item Name Seq ID Qty To Pick Item ID Item Location Location Measure Hand Purch Issued

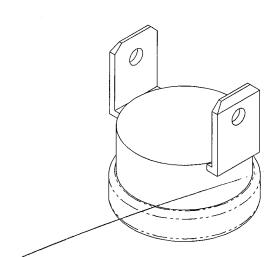
T23A125BSR2-15 10.0000 Purchased No Each 0.0000

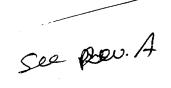
thermal switch

DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4022-5 REF JCA/M47/D3/SHT 13

D

## **SPECIFICATION CONTROL DRAWING**





DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	ALTERNATE PART NUMBER	TEMPERATURE WHEN SWITCH OPENS
D4022-5	FARNELL	1006847	3775628	125°F
	HONEST-WELL	T23A125BSR2-15	3775628	125°F
	NEWARK	98K1992,	3775628	125°F

**D4022-X THERMAL SWITCH** 

NOTES:
1) MATERIAL: N/A
2) FINISH: N/IA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

**PRELIMINARY ISSUE** 

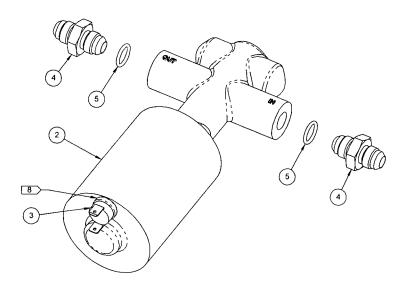
09.11.03

DESIGN		DART AERO	DART AEROSPACE LTD		
DRAW	V A		NTARIO, CANADA		
CHECK	ED 13	DRAWING NO.			
MFG. A	PPR. Z	D4022	SHE		
APPRO	VED NO	TITLE			
DE API	PR.	FUEL PUMP			
DATE	09.11.03	COPYRIGHT © 2009 BY THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AN NOT TO BE USED FOR ANY PURPOSE OR COPED			

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REV. PA1 SHEET 4 OF 4 D

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	Х	D4022-041	FUEL PUMP ASSEMBLY	A8150-B1-JCA
2	1	D4022-1	FUEL PUMP	
3	1	D4022-5	THERMAL SWITCH	
4	2	AN815-6D	FITTING, UNION	
5	2	MS29512-06	O RING	V



**D4022-041 FUEL PUMP ASSEMBLY** 

## **PRELIMINARY ISSUE**

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4022-041" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.93 lbs
8) ATTACH D4022-5 THERMAL SWITCH TO D4022-1 FUEL PUMP IN LOCATION SHOWN USING METALSET A4

**#** 09.11.03

PA1	NEW ISSUE		1	09.11.03
REV.		DESCRIPTION		DATE
DESIG		DART AERO		
CHECK		DRAWING NO. D4022		REV. PA1
MFG. A				SHEET 1 OF
APPRO	OVED /	TITLE		SCALE
DE AP	PR.	FUEL PUMP		NTS
DATE	09.11.03	COPYRIGHT © 2009 B THIS BOCUMENT IS PRIMATE AND CONFIDENTIAL HOT TO BE USED FOR ANY PURPOSE OR COPEI WRITTEN PERMISSION	NO IS SUPPLIED ON THE EXPR	ESS CONDITION THAT IT IS



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

## **PURCHASE ORDER**

Purchase Order ID PO11170

Purchase Order Date 1/19/10 PO Print Date 1/19/10

Page Number 1 of 1

Order From:

VC-ROY001

RBC ROYAL BANK - VISA PAYMENT CENTRE, PO BOX 4016, STAT. A TORONTO, ON M5W 1X6 CA



**Contact Name** 

**Vendor Phone** 

Vendor Fax

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Linda Lacelle

10127-2607

Net 30 CAD

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line Nbr Reference Description/ Req Date/ Ship Method Unit Price Req Qty/ Extended Taxable Unit of Measure Mfg ID Price Revision 1D Vendor Part Number T23A125BSR2-15 thermal switch 1/22/10 ✓ 10.00 FedEx 2nd day c \$1.8100 \$18.1 Yes

PO Total:

\$18.1

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 1/19/10

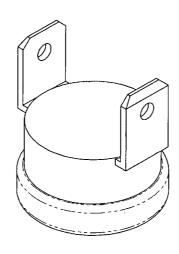
	Master Packing	Newark Order: 22040
Orders: 1-800-4-NEWARK Cust Service: 1-866-752-9279 www.newark.com	Customer PO: PO 11170  Credit Card Y=Ins Charge Exempt - See S	Number of Cartons: 1  Number of Lines:  Ship Date: 1/28/2010  Bill-To Acct: V1 B020001  Ship-To Acct:
Ship To: Linda Dart Aerospace 1270 Aberdeen Hawkesbury ON K6A 1K7 Canada	Sold To: Linda Lacelle 403 250 7370 llacelle@dartaero.com	Bill To: Dart Aerospace Accounts Payable 1270 Aberdeen St Hawkesbury ON K6A 1K7 CAN
Ord PO Newa	Order Shipped	Previous Back Shipped Ordered Qty Qty RoHS
Line Line SKL 001 98K19  Mfr part# T23A125BSR2-15  Customers part#		0 0 Yes  Customer Part#
Non-Cancelable, Non-Returna	ble LOT Code/Qty = NF/000010	Shipped Qty
		•
Yes = RoHS Compliant. YesX = C electronic products manufacture	Compliant per exemption. See our website www.newark. ed by others . The Country of Origin data on the packing responsible for the accuracy of the	com for definition of RoHS compliance. Newark is a dis g list has been provided by the manufacturer and Newa hat data.
·		
Order Line Cust PO Line		To insure proper credit to your account, please c Customer Service at 866-752-9279 for issuance of RI
1 001 MFR# T23A125		S RETURN
SKU: 98K1992		Order #: 220405
		Date shipped: RMA #:
•		Reason for Return
·		<del>-</del>
	• .	CQS 011

Rev

DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4022-5 REF JCA/M47/D3/SHT 13

D

## **SPECIFICATION CONTROL DRAWING**



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	HONEST-WELL	T23A125BSR2-15	3775628	125°F
	NEWARK	98K1992	3775628	125°F

W10 55518

2

**D4022-X THERMAL SWITCH** 

NOTES:
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2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4022 MFG. APPR. SHEET 4 OF 4 APPROVED TITLE SCALE **FUEL PUMP** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD

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